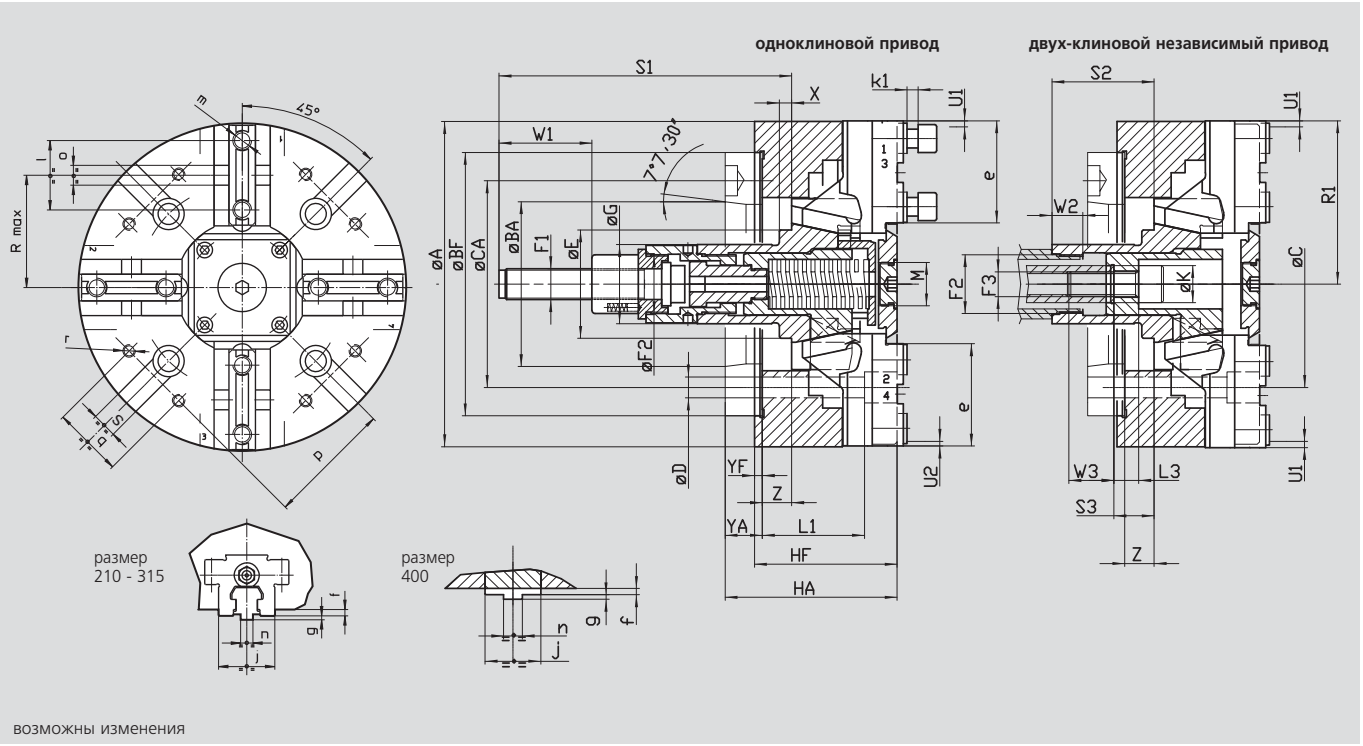
# Прецизионный самоцентрирующий патрон с 2+2 независимыми кулачками Ø 210 - 400 мм

- закрытый центр
- пазовое соединение

# TPT-C

2+2 независимых кулачка
пазовое соединение




возможны изменения

| SMW-AUTOBLOK тип | | | TPT-C 210 | | TPT-C 250 | | | TPT-C 315 | | | TPT-C 400 | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | FL170 | A6 | FL220 | A6* | A8 | FL300 | A8* | A11 | FL300 | A11 |
| | **A** | mm | 210 | | 254 | | | 315 | | | 390 | |
| | **$B_F$/$B_A$** H6 | mm | 170 | 106.375 | 220 | 106.375 | 139.719 | 300 | 139.719 | 196.869 | 300 | 196.869 |
| | **C** | mm | 133.4 | | 171.4 | - | 171.4 | 235 | - | 235 | 235 | |
| | **$C_A$** | mm | - | - | - | 133.4 | - | - | 171.4 | - | - | - |
| | **D** | mm | 13.5 | | 17 | 13.5 | 17 | 21 | 17 | 21 | 21 | |
| | **E** | mm | 70 | | 88 | | | 110 | | | 98 | |
| | **$F_1$** | mm | M20 | | M24 | | | M24 | | | M24 | |
| | **$F_2$** | mm | M38 x 1.5 | | M56 x 2 | | | M56 x 2 | | | M56 x 2 | |
| | **$F_3$** | mm | M16 | | M20 | | | M20 | | | M20 | |
| | G | mm | 51 | | 61 | | | 61 | | | 70 | |
| высота патрона | **$H_F$/$H_A$** | mm | 92 | 111 | 105 | 124 | 127 | 111 | 127 | 136 | 116 | 140 |
| | **K** H8 | mm | 24 | | 30 | | | 30 | | | 35 | |
| | **$L_1$** | mm | 66 | | 59 | | | 33 | | | 54 | |
| | **$L_3$** | mm | 11 | | 9 | | | 11 | | | 11 | |
| | **M** | mm | M28 x 1.5 | | M28 x 1.5 | | | M28 x 1.5 | | | M24 x 1 | |
| | **$R_1$** | mm | 105.5 | | 127.5 | | | 158 | | | 196 | |
| | **R** max | mm | 72 | | 88 | | | 105 | | | 133.5 | |
| | **$S_1$** | mm | 189 | | 203 | | | 201 | | | 218 | |
| | **$S_2$** | mm | 61 | | 71 | | | 69 | | | 86 | |
| | **$S_3$** | mm | 21 | | 33 | | | 31 | | | 45.5 | |
| ход кулачка (механизир.) | **$U_1$** | mm | 4 | | 5 | | | 5 | | | 7 | |
| ход кулачка (пружина 2 + 4) | **$U_2$** | mm | 3 | | 4 | | | 4 | | | 5.4 | |
| | **$W_1$** | mm | 60 | | 60 | | | 60 | | | 60 | |
| | **$W_2$** | mm | 20 | | 20 | | | 20 | | | 20 | |
| | **$W_3$** | mm | 29 | | 31 | | | 29 | | | 29 | |
| | **X** | mm | 8 | | 8 | | | 10 | | | 10 | |
| | **$Y_F$/$Y_A$** | mm | 5 | 24 | 5 | 24 | 27 | 5 | 30 | 30 | 6 | 30 |
| ход клина | **Z** | mm | 19 | | 24 | | | 24 | | | 33 | |
| | **e** | mm | 66 | | 77.5 | | | 93 | | | 116 | |
| | **f** | mm | 4 | | 4 | | | 4 | | | 7 | |
| | **g** | mm | 2,5 | | 3 | | | 3 | | | 3 | |
| | **j** | mm | 36 | | 45 | | | 45 | | | 62 | |
| | **$K_1$** | mm | 11 | | 12 | | | 12 | | | 14 | |
| | **l** | mm | 44.4 | | 54 | | | 54 | | | 76.2 | |
| | **m** | mm | M12 | | M16 | | | M16 | | | M20 | |
| | **n** h8 | mm | 7.94 | | 12.7 | | | 12.7 | | | 12.7 | |
| | **0** H7 | mm | 12.68 | | 19.03 | | | 19.03 | | | 19.03 | |
| | **p** | mm | 80 | | 102 | | | 100 | | | 150 | |
| | **q** | mm | 45 | | 60 | | | 60 | | | 80 | |
| | **r** | mm | M8 | | M10 | | | M10 | | | M12 | |
| | **s** H8 | mm | 16 | | 16 | | | 20 | | | 20 | |
| | **t** | mm | 5 | | 5 | | | 5 | | | 5 | |

***** Не прямое крепление