

Прецизионные механизированные патроны

Ø 140 - 315 мм

■ УВЕЛИЧЕННОЕ ПРОХОДНОЕ ОТВЕРСТИЕ

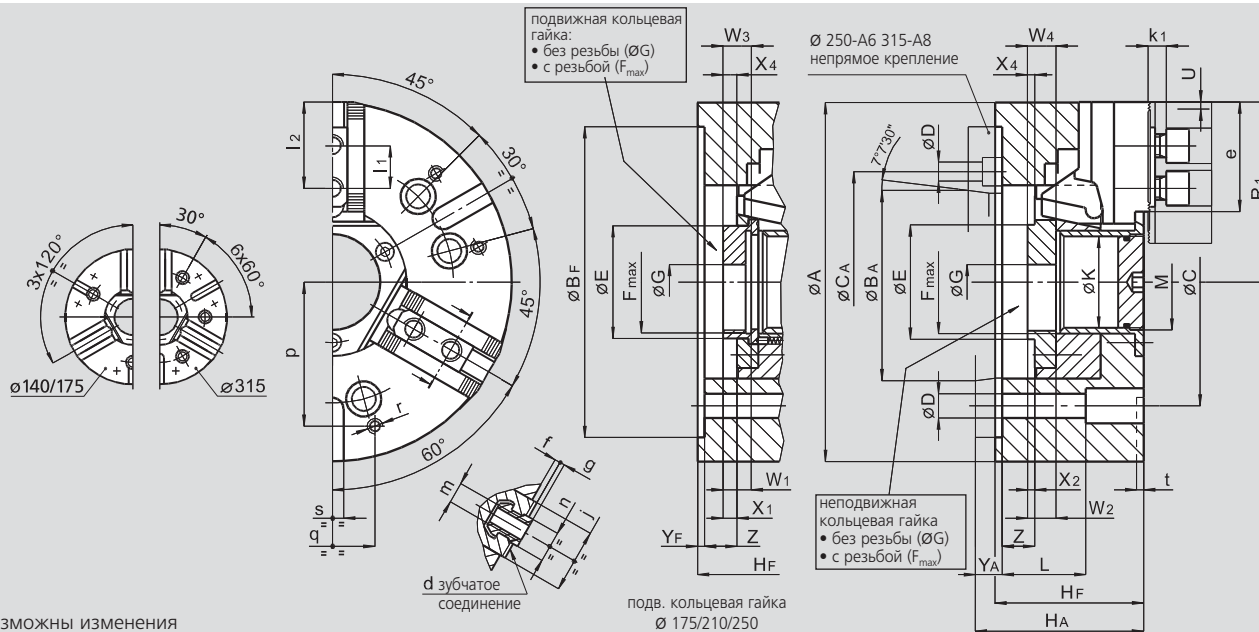
■ 3 кулачка

BB-D

ДЮЙМОВОЕ
зубчатое соединение

BB-M

МЕТРИЧЕСКОЕ
зубчатое соединение



ВОЗМОЖНЫ ИЗМЕНЕНИЯ

| SMW-AUTOBLOK тип | | BB-D 140 BB-M 140 | | BB-D 175 BB-M 175 | | BB-D 210 BB-M 210 | | BB-D 250 BB-M 250 | | | BB-D 315 BB-M 315 | | |
|------------------|---------------|----------------------|--------|----------------------|---------|----------------------|---------|----------------------|---------|---------|----------------------|---------|---------|
| тип крепления | | Z130 | A5 | Z160 | A6 | Z170 | A6 | Z220 | A6 | A8 | Z300 | A8 | A11 |
| A | mm | 140 | | 175 | | 210 | | 254 | | | 315 | | |
| Bf/BA | H6 mm | 130 | 82.563 | 160 | 106.375 | 170 | 106.375 | 220 | 106.375 | 139.719 | 300 | 139.719 | 196.869 |
| C | mm | 104.8 | | 133.4 | | 133.4 | | 171.4 | - | 171.4 | 235 | - | 235 |
| CA | mm | - | - | - | - | - | - | - | 133.4 | - | - | 171.4 | - |
| D | mm | 11.5 | | 13.5 | | 13.5 | | 13.5 | | | 17 | | 21 |
| E | mm | 53 | | 71 | | 78 | | 92 | | | 143 | | |
| Fmax | mm | M45 x 1.5 | | M62 x 1.5 | | M72 x 1.5 | | M85 x 2 | | | M135 x 2 | | |
| G | mm | 16 | | 20 | | 20 | | 25 | | | 70 | | |
| Hf/HA | mm | 67 | 77 | 82 | 94 | 92 | 104 | 105 | 124 | 119 | 118 | 143 | 134 |
| K | mm | 39 | | 56 | | 66 | | 78 | | | 122 | | |
| L | mm | 46 | | 54 | | 66 | | 89 | | | 72 | | |
| M | mm | M42 x 1.5 | | M58 x 1.5 | | M68 x 2 | | M80 x 2 | | | M125 x 2 | | |
| патрон открыт | R1 mm | 70 | | 89 | | 106 | | 128 | | | 157.5 | | |
| ход кулачка | U mm | 3.2 | | 3.2 | | 4 | | 5 | | | 5 | | |
| (1) | W1/W2 mm | -/14 | | 18/16 | | 20/18 | | 20/20 | | | -/23 | | |
| (2) | W3/W4 mm | -/14 | | 28/35 | | 30/35 | | 33/38 | | | -/23 | | |
| BB-D | X1/X2 mm | -/6 | | 11/5 | | 12/5 | | 11/6 | | | -/5 | | |
| BB-M | X1/X2 (X4) mm | -/6 (6) | | 11/5 (22) | | 12/5 (22) | | 11/11 (23) | | | -/5 (5) | | |
| | Yf/YA mm | 5 | 15 | 5 | 17 | 5 | 17 | 5 | 24 | 19 | 5 | 30 | 21 |
| max./min. | Z mm | 15/0 | | 15/0 | | 19/0 | | 24/0 | | | 24/0 | | |
| BB-D зубч. соед. | d дюйм | 1/16" x 90° | | 1/16" x 90° | | 1/16" x 90° | | 1/16" x 90° | | | 1/16" x 90° | | |
| BB-M зубч. соед. | d mm | 1.5 x 60° | | 1.5 x 60° | | 1.5 x 60° | | 1.5 x 60° | | | 1.5 x 60° | | |
| | e mm | 39 | | 49.5 | | 59 | | 73 | | | 77.5 | | |
| | f mm | 2 | | 3 | | 4 | | 4 | | | 4 | | |
| | g mm | 2.5 | | 2.5 | | 2.5 | | 3.5 | | | 3.5 | | |
| | j mm | 30 | | 33 | | 36 | | 45 | | | 45 | | |
| | k1 mm | 10 | | 10 | | 11 | | 12 | | | 12 | | |
| BB-D | l1 mm | 16 | | 16.5 | | 23 | | 30 | | | 30 | | |
| BB-M | l1 mm | 16 | | 20 | | 25 | | 30 | | | 30 | | |
| max./min. | l2 mm | 32/23 | | 41/24 | | 49/33 | | 57/43 | | | 62/43 | | |
| BB-D | m mm | M8 | | M10 | | M12 | | M16 | | | M16 | | |
| BB-D | n h8 mm | 12 | | 14 | | 17 | | 21 | | | 21 | | |
| BB-M | m mm | M8 | | M10 | | M12 | | M12 | | | M16 | | |
| BB-M | n h8 mm | 12 | | 12 | | 14 | | 16 | | | 21 | | |
| | p mm | 52 | | 65 | | 80 | | 102 | | | 100 | | |
| | q mm | 30 | | 36 | | 45 | | 60 | | | 60 | | |
| | r mm | M6 | | M8 | | M8 | | M10 | | | M10 | | |
| | s H12 mm | 12 | | 16 | | 16 | | 16 | | | 20 | | |
| | t mm | 5 | | 5 | | 5 | | 5 | | | 5 | | |

(1) подв. кольцевая гайка с резьбой W₁=BB-D-BBM
неподв. кольцевая гайка с резьбой W₂=BB-D-BBM

(2) подв. кольцевая гайка без резьбы W₃=BBMW₁=BB-D
неподв. кольцевая гайка без резьбы W₄=BBMW₂=BB-D