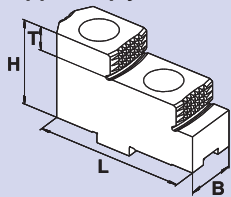


**JAWS ■ GREASE**

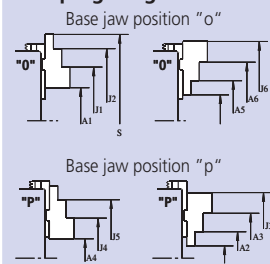
**HG-F**

QUICK JAW CHANGE  
Jaw system Forkardt

**GUA**  
Hardened reversible  
stepped top jaws



**Clamping ranges**



Chuck	HG-F 160	HG-F 210	HG-F 260	HG-F 315	HG-F 400
Jaw type	GUA 160	GUA 200	GUA 250	GUA 400	GUA 500
Id. No.	012484	012485	012486	012487	012488
B	20	22	30	36	45
H	36.5	38	50	56	70
L	63	72	90	105	130
T	7.5	10	14	15	20
kg/set	0.6	0.8	1.9	2.3	10.8
A1	32-69	55-111	73-161	64-194	108-264
A2	60-98	69-125	45-101	44-108	70-158
A3	85-123	96-152	125-181	156-220	171-259
A4	13-51	17-73	20-97	22-100	24-146
A5	78-116	104-163	76-165	72-202	121-277
A6	103-141	131-190	156-245	134-314	222-378
J1	91-129	117-174	152-240	140-270	223-379
J2	116-154	144-201	233-321	256-382	324-480
J3	144-181	158-215	204-259	323-296	286-374
J4	74-111	80-136	101-177	93-176	138-260
J5	99-136	107-163	180-257	210-288	239-361
J6	162-200	193-253	235-323	260-390	336-492
S	198	196-253/255	333	372	492



**Important for maintenance and safe operation, to be ordered with the chuck**

**Grease K05®**

Special grease for manual and power chucks



Cartridge 14 Oz. (DIN 1284)  
Grease content 500 g  
Id. No. 016440



Can 1000 g  
Id. No. 011881

- High adhesion
- High resistance against coolant
- High load bearing capacity
- Low friction coefficient
- High gripping force
- Avoids tribocorrosion

**Grease gun**

Grease gun (DIN 1283) for cartridges 14 Oz. (DIN 1284).

- Also refillable from grease can 1000 g.



Lubrication set Id. No. 083726

Supply range:

- Grease gun
- 1 Adapter flexible for high pressure grease nipple
- 1 Adapter for cone grease nipple