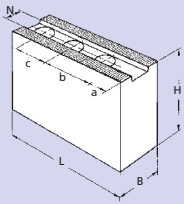


BIG BORE®

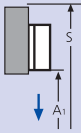
INCH
serration

- Top jaws
- T-nuts
- Adapters

WBCL Soft top jaws long version

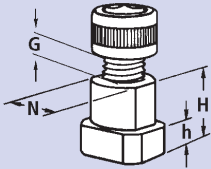


Gripping ranges



Chuck	BB-N 400-140	BB-N 470-191	BB-N 500-205	BB-N 500-230 BB-N 600-275	BB-N 630-310	BB-N 800-410
Jaw type	WBC-D 502	WBC-D 502	WBC-D 502	WBC-D 502	WBC-D 800	WBC-D 800
Id. No./pc.	12075140	12075140	12075140	12075140	12078040	12079040
B	60	60	60	60	80	80
H	60	60	60	60	80	80
L	205	205	205	205	320	390
N	25.5	25.5	25.5	25.5	30	30
Serration	3/32" x 90°	3/32" x 90°	3/32" x 90°	3/32" x 90°	3/32" x 90°	3/32" x 90°
a	104	104	104	104	165	230
b	38	38	38	38	60	60
c	38	38	38	38	60	60
kg	4.5	4.5	4.5	4.5	15	18
A1	-	0-155	35-245	55-265	25-195	25-235
S	-	575	660	680	845	1020

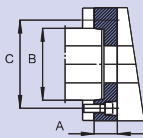
NST T-nuts



Chuck	BB-N 400-140	BB-N 470-191	BB-N 500-205	BB-N 500-230 BB-N 600-275	BB-N 630-310	BB-N 800-410
T-nut type	NST	NST	NST	NST	NST	NST
Id. No./pc.	12065020	12065020	12065020	12065020	13063900	13063900
N	25.5	25.5	25.5	25.5	30	30
H	34	34	34	34	44	44
h	15	15	15	15	18	18
G	M20	M20	M20	M20	M24	M24
Bolt DIN 912 12.9	M20 x 40	M20 x 40	M20 x 40	M20 x 40	M24 x 60	M24 x 60
Tighten torque Md max (Nm)	300	300	300	300	450	450

Adapters for BIG BORE chucks

ISO-A DIN 55026 mounting adapters



BB-N	400-140/470-191			500-205/500-230			600-275			630-310			800-410	
	A8	A11	A15	A11	A15	A20	A11	A15	A20	A11	A15	A20	A15	A20
Spindle nose														
Id. No.	24184020	24114020	24124020	24115030	24125020	24175020	24116020	24126020	24176020	24116320	24126320	24176320	24128020	24178020
A mm	40	40	40	40	40	40	40	40	40	50	50	50	50	50
B mm	139.719	196.869	285.775	196.869	285.775	412.775	196.869	285.775	412.775	196.869	285.775	412.775	285.775	412.775
C mm	171.4	235	330.2	235	330.2	463.6	235	330.2	463.6	235	330.2	463.6	330.2	463.6

Bayonet and camlock flanges are available on request

