

SLU-X[®]
SLU-B

SLUA[®]
SLUA[®]-B

SR[®]
SRA

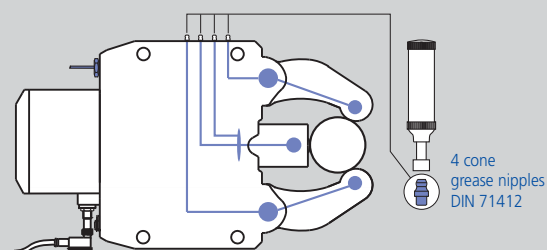
KLU
K

Equipment

Option of manual lubrication

- Low cost solution for medium working conditions and low build up of swarf.
- The lubrication points and rollers are supplied with lubrication grease via the grease nipples and the grease gun.
- Lubrication intervals depending on the working conditions normally every 4 to 8 operating hours.
- Grease: KPE 2R-20 DIN 51502

Manual lubrication

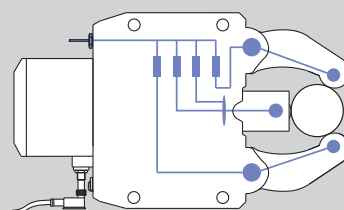


Option of central oil lubrication

- For heavy working conditions and high build up of swarf
- For travelling steady rest applications.
- The use of our separate complete lubrication unit with timer control is recommended.
- Lubricating intervals 2 - 5 min
- Min./max. operating pressure 10 to 45 bar.
- Oil: HLP 46 DIN 51502.

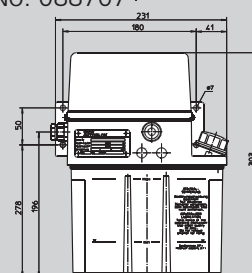
Central lubrication

Centralized lubrication G 1/8"



Lubrication unit oil

Id. No. 088707

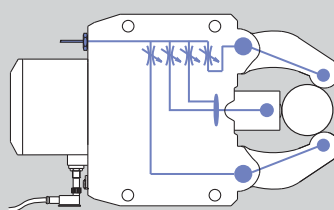


Option of central lubrication oil + air

- For heaviest cutting conditions with high built up of swarf, dust or coolant.
- The SMW-AUTOBLOK oil + air unit for lubrication with built-in timer control is mandatory.
- This unit injects oil for lubrication into the air hose in adjustable intervals (2.....12 min.).
- The permanent air flow (min. 3 bar) feeds the oil to the rollers and keeps them clean.
- Oil: HLP 46 DIN 51502.

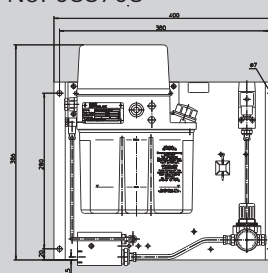
Oil + air lubrication

Centralized lubrication G 1/8"



Lubrication unit oil + air

Id. No. 088708



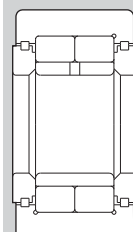
Option of rollers

- SMW-AUTOBLOK rollers (precision class P05) specially developed for our steady rests.
- Special sealing ensures highest precision and service life.
- Standard equipment: 1 set of cylindrical rollers.
- Option: Spherical rollers for travelling steady rests.

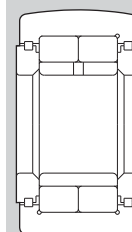
Original SMW-Autoblok roller



cylindrical



spherical



narrow



Option fine adjustment of center line

- Eccentric roller pins on the two steady rest arms allow a quick fine adjustment of the center line.
- This avoids to unlock and adjust the entire steady rest on the bracket for small adjusting movements.

Eccentric fine adjustment

