

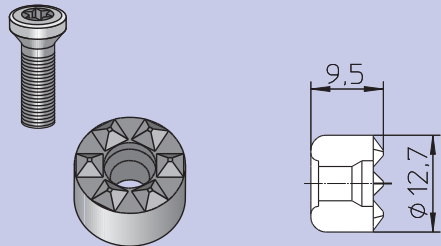


For further jaws and accessories please ask for our 150 pages special catalogue!

Grippers UGE + FGH

Clamping points MGH

UGE 30 Id. No. 089822
Solid Carbide



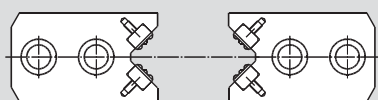
Parts included: Gripper with Torx screw

Gripper for prism jaws and fixtures (patented):

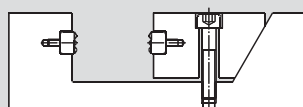
- For external and internal gripping of rectangular parts
- For chuck jaws, fixture jaws and fixtures
- Front mounting of bolt
- Gripper seat: drilling and tapping can easily be done. Bottom of seat can be either 120° (standard drill tool) or flat
- For high production hardening of gripper pocket is recommended
- **Torx screw driver Id. No. 085961**

Mounting instruction

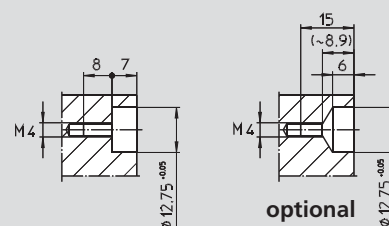
1. Drilling 12.7 Ø bottom of seat 120° or flat
2. Tapping of thread



prism jaws

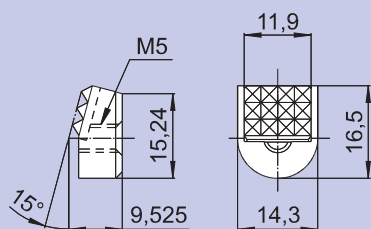


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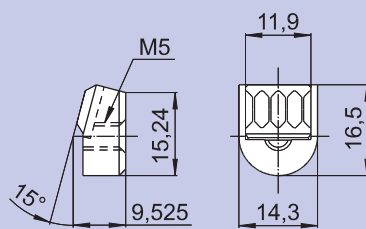


optional

FGH 33 Id. No. 71400133
Carbide Tipped with 12 points



FGH 34 Id. No. 71400134
Carbide Tipped with 4 blades



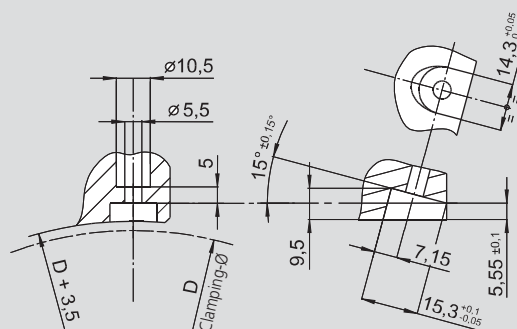
Inclined grippers with pull-down effect:

- For external clamping
- Very short and forward-positioned clamping area
- Rear mounting of bolts
- Inclined gripper seat are easy to be machined
- For high production hardening of gripper seat is recommended

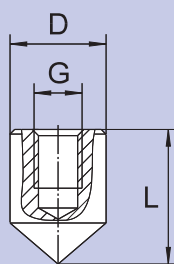
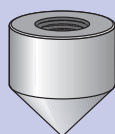
Parts included: Gripper without screw

Mounting instruction for FGH grippers:

1. With 15° inclined top-jaw, mill the Ø 14.3 gripper seat.
2. Drill Ø 5.5 as shown on the drawing.
3. Drill Ø 10.5 for the screw's head.



MGH, Hardened Steel



Parts included: Hardened point without screw

Clamping points for jaws

- For external and internal gripping
- Increasing gripping allows for heavier cuts
- Rear mounting of bolts
- Point seat can easily be machined: drilling only

Type	MGH 6	MGH 10	MGH 12
Id. No.	081851	081852	081853
D mm	6	10	12
L mm	10	14	16
G	M3	M5	M6