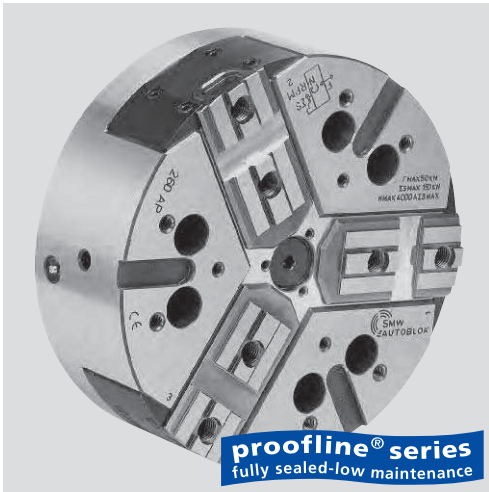


APL-C

Tongue & groove

High precision power chucks Ø 215 - 400 mm

- LONG STROKE
- closed center
- 3 jaws
- proofline® chucks = fully sealed – low maintenance



Application/customer benefits

- For large batch production
- Fully sealed, ideal for dry machining of castings and forgings or if high pressure coolant is used
- Large clamping range

APL-C: Tongue & groove master jaws (American Standard)

Technical features

- Long jaw stroke
- Constant gripping force with permanent grease lubrication
- Center bore for coolant and/or air
- Chuck body and internal parts case hardened
- **proofline® chucks** = fully sealed – low maintenance

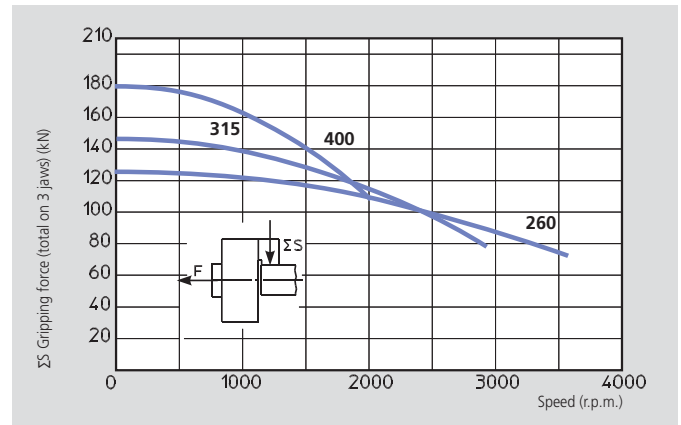
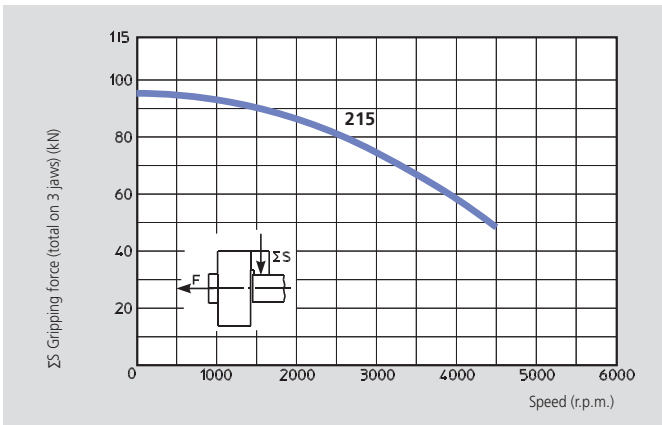
Standard equipment

3 jaw chuck
mounting bolts

Ordering example

3 jaw chuck APL-C 215/A6

Actual gripping force diagrams



The data in the diagrams refer to 3-jaw-chucks, newly maintained according to their service manuals using SMW-AUTOBLOK K67 grease. The static and dynamic gripping forces have been measured using standard soft top jaws, placed in a position not exceeding the outer diameter of the chuck.

⚠ Safety advice/danger of damage:

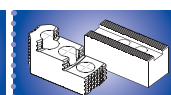
When using taller/heavier jaws and/or clamping on a bigger diameter reduce draw pull/rotating speed accordingly.

Technical data

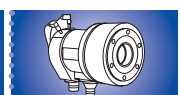
SMW-AUTOBLOK Type		APL-C 215	APL-C 260	APL-C 315	APL-C 400
Radial jaw stroke	mm	8.5	9.7	12.1	13.3
Axial piston stroke	mm	21	24	30	33
Max. draw pull	kN	53	68	80	100
Max. gripping force	kN	95	125	145	180
Max. speed	r.p.m.	4500	3600	2800	2000
Mass (without top jaws)	kg	19.5	32.5	56	90
Moment of inertia	kg·m ²	0.113	0.28	0.69	1.7
Recommended actuating cylinders		SIN-S 100/125	SIN-S 125/150	SIN-S 125/150	SIN-S 150/175



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